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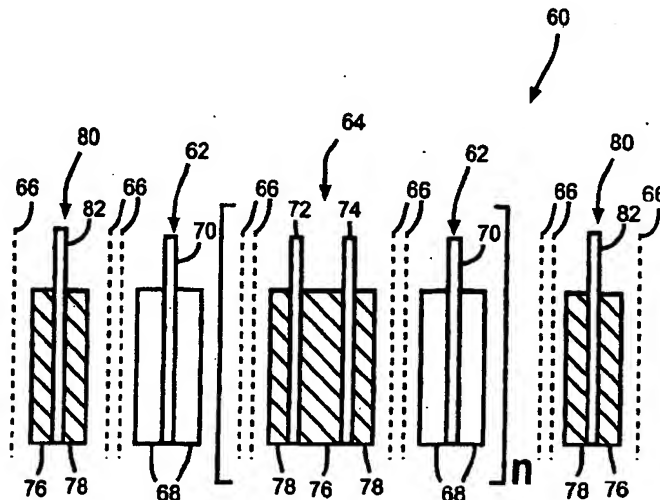
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### (54) Efficient cell stack for cells with double screen sandwich cathodes

(57) The present invention improves the performance of lithium electrochemical cells by providing a new electrode assembly based on a sandwich cathode design, but termed a double screen sandwich cathode electrode design. In particular, the present invention uses sandwich cathode electrodes which are, in turn,

sandwiched between two half double screen sandwich cathode electrodes, either in a prismatic plate or serpentine-like electrode assembly. In a jellyroll electrode assembly, the cell is provided in a case-positive design and the outside round of the electrode assembly is a half double screen sandwich cathode electrode.



—FIG. 3

EP 1 156 544 A2

## Description

### CROSS REFERENCE TO RELATED APPLICATION

[0001] The present invention claims priority based on provisional application Serial No. 60/204,477, filed May 16, 2000.

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

[0002] The present invention relates to the conversion of chemical energy to electrical energy. More particularly, this invention relates to a design for a defibrillator cell, such as a prismatic cell stack, containing double screen sandwich cathodes. Double screen sandwich cathode electrodes are based on a novel cathode configuration termed a sandwich cathode electrode. The structure of a sandwich cathode electrode will be described in detail hereinafter as well as how it differs from a double screen sandwich cathode electrode of the present invention.

#### 2. Prior Art

[0003] Implantable ventricular cardiac defibrillators typically use lithium/silver vanadium oxide (Li/SVO) electrochemical cells as their power source. For the implantable medical device itself, it is preferable that the device be relatively small in size, quick in response to the patient's medical needs, promote long device service life, etc. Therefore, when cells are built for implantable medical applications, special electrode assembly designs are needed to meet all of these requirements. Additionally, for cells powering cardiac defibrillators, a large electrode surface area is required to provide the needed power capability. An efficient cell package is also needed to achieve the highest capacity in the smallest volume.

[0004] In a conventional electrode assembly for Li/SVO cells, the cathode active material is pressed, coated or otherwise contacted to both sides of a foil or screen cathode current collector to provide the cathode electrode. Lithium as the anode active material in the form of a foil is pressed onto both sides of an anode current collector to form the anode electrode. The anode and the cathode electrodes are then placed against each other with one or two layers of intermediate separator material. The final electrode assembly is typically in the form of a prismatic plate design or a jellyroll design. An example of the conventional prismatic plate design is disclosed in U.S. Patent No. 5,147,737 to Post et al. An example of a conventional jellyroll design is disclosed in U.S. Patent No. 5,439,760 to Howard et al.

[0005] To further illustrate this point, Fig. 1 shows a detailed cross-sectional view of the electrode assembly 10 of either a conventional prismatic plate design or a conventional jellyroll design. The electrode assembly 10

comprises an anode electrode 12 and a cathode electrode 14 physically segregated from each other by separator sheets 16. The anode electrode 12 comprises an anode active material 18, such as lithium, contacted to at least one side of an anode current collector 20. Similarly, the cathode electrode 14 comprises a cathode active material 22, such as SVO or  $\text{CF}_x$ , contacted to at least one side of a cathode current collector 24. Whether the cell is of a prismatic plate or jellyroll configuration, they are typically built in a case-negative configuration with the anode current collector 20 having an outermost position in contact with the casing (not shown) as the anode or negative terminal. The cathode electrode is contacted to a terminal lead (not shown) insulated from the casing by a glass-to-metal seal, as is well known by those skilled in the art.

[0006] Depending on the number of plates in the prismatic configuration, or the number of winds in a jellyroll cell, the conventional electrode assembly 10 can have n repeating units of the anode electrode 12 and the cathode electrode 14. This is shown in Fig. 1 where  $n = 0, 1, 2, 3, 4, 5$ , etc.

[0007] U.S. patent application Serial No. 09/560,060, filed April 27, 2000, which is assigned to the assignee of the present invention and incorporated herein by reference, describes a sandwich cathode electrode design for defibrillator applications. The sandwich cathode electrode design is believed to be a pioneering improvement over the conventional prismatic and jellyroll electrode assemblies. In the sandwich cathode electrode design, the cathode electrode is prepared using two distinct and different cathode active materials and two cathode current collectors. The first cathode active material is sandwiched between the two current collectors and this assembly is, in turn, sandwiched between two layers of the second cathode active material.

[0008] A cross-sectional view of a sandwich cathode electrode assembly is presented in Fig. 2. This figure shows an electrode assembly 30 including an anode electrode 32 and a cathode electrode 34 segregated from each other by separator sheets 36. The anode electrode comprises an anode active material 38, such as lithium, contacted to at least one side of an anode current collector 40, such as of nickel. In that respect, the anode electrode 32 of the electrode assembly 30 is the same as the anode electrode described with respect to Fig. 1.

[0009] The electrode assembly 30 further includes the sandwich cathode electrode 34 having spaced apart cathode current collectors 42 and 44 with a first cathode active material 46 sandwiched between them. The cathode active material 46 is of a relatively high energy density but of a relatively low rate capability. A second cathode active material 48, different than that of the first cathode active material 46, is contacted to the opposite sides of the current collectors 42, 44. The second cathode active material is of a relatively low energy density but of a relatively high rate capability. This electrode as-

sembly is the fundamental structure for an electrochemical cell having a sandwich cathode electrode. As with the electrode assembly shown in Fig. 1, the electrode assembly 30 is typically built in a case-negative design. [0010] Since the sandwich cathode electrode design is completely different from conventional prismatic and jellyroll cathode electrode designs, the most efficient electrode assembly for conventional cells is not the most efficient assembly for cells with sandwich cathode electrodes. For this reason, the present invention discloses a new efficient cell stack design utilizing sandwich cathode electrodes in combination with half double screen sandwich cathode electrodes as the cell stack components. This new electrode assembly based on the sandwich cathode electrode design is termed a double screen sandwich cathode electrode design.

#### SUMMARY OF THE INVENTION

[0011] The present invention improves the performance of lithium electrochemical cells by providing a new electrode assembly based on a sandwich cathode design. The present invention is termed a double screen sandwich cathode electrode design. Cells powering implantable medical devices, such as a cardiac defibrillator, and utilizing a double screen sandwich cathode electrode have improved volumetric efficiency. In particular, the present invention uses sandwich cathode electrodes which are, in turn, sandwiched between two half double screen sandwich cathode electrodes, either in a prismatic plate or serpentine-like electrode assembly. In a jellyroll electrode assembly, the cell is provided in a case-positive design and the outside round of the electrode assembly is a half double screen sandwich cathode electrode.

[0012] These and other objects of the present invention will become increasingly more apparent to those skilled in the art by reference to the following description.

#### BRIEF DESCRIPTION OF THE DRAWINGS

##### [0013]

Fig. 1 is a cross-sectional view of an electrochemical cell including either a prismatic plate or a jellyroll electrode assembly according to the prior art.

Fig. 2 is a cross-sectional view of an electrochemical cell including a sandwich cathode electrode design.

Fig 3 is a cross-sectional view of an electrochemical cell including a double screen sandwich cathode electrode design according to the present invention.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0014] An electrochemical cell that possesses a double screen sandwich cathode electrode design accord-

ing to the present invention must have sufficient energy density and discharge capacity in order to be a suitable power source for implantable medical devices. Such cells comprise an anode of a metal selected from Groups IA, IIA and IIIB of the Periodic Table of the Elements. These anode active materials include lithium, sodium, potassium, etc., and their alloys and intermetallic compounds including, for example, Li-Si, Li-Al, Li-B and Li-Si-B alloys and intermetallic compounds. The preferred anode comprises lithium. An alternate anode comprises a lithium alloy such as a lithium-aluminum alloy. The greater the amount of aluminum present by weight in the alloy, however, the lower the energy density of the cell.

[0015] The form of the anode may vary, but preferably the anode is a thin metal sheet or foil of the anode metal, pressed or rolled on a metallic anode current collector, i.e., preferably comprising titanium, titanium alloy or nickel, to form an anode component. Copper, tungsten and tantalum are also suitable materials for the anode current collector. In the exemplary cell of the present invention, the anode component has an extended tab or lead of the same material as the anode current collector, i.e., preferably nickel or titanium, integrally formed therewith such as by welding and contacted by a weld to a cell case of conductive metal in a case-negative electrical configuration. Alternatively, the anode may be formed in some other geometry, such as a bobbin shape, cylinder or pellet to allow an alternate low surface cell design.

[0016] The electrochemical cell of the present invention further comprises a cathode of electrically conductive material which serves as the other electrode of the cell. The cathode is preferably of solid materials and the electrochemical reaction at the cathode involves conversion of ions which migrate from the anode to the cathode into atomic or molecular forms. The solid cathode may comprise a first active material of a metal element, a metal oxide, a mixed metal oxide and a metal sulfide, and combinations thereof and a second active material of a carbonaceous chemistry. The metal oxide, the mixed metal oxide and the metal sulfide of the first active material have a relatively lower energy density but a relatively higher rate capability than the second active material.

[0017] The first active material is formed by the chemical addition, reaction, or otherwise intimate contact of various metal oxides, metal sulfides and/or metal elements, preferably during thermal treatment, sol-gel formation, chemical vapor deposition or hydrothermal synthesis in mixed states. The active materials thereby produced contain metals, oxides and sulfides of Groups, IB, IIB, IIIB, IVB, VB, VIB, VIIIB and VIII, which includes the noble metals and/or other oxide and sulfide compounds. A preferred cathode active material is a reaction product of at least silver and vanadium.

[0018] One preferred mixed metal oxide is a transition metal oxide having the general formula  $SM_xV_2O_y$ , where

SM is a metal selected from Groups IB to VIIB and VIII of the Periodic Table of Elements, wherein x is about 0.30 to 2.0 and y is about 4.5 to 6.0 in the general formula. By way of illustration, and in no way intended to be limiting, one exemplary cathode active material comprises silver vanadium oxide having the general formula  $Ag_xV_2O_y$  in any one of its many phases, i.e.,  $\beta$ -phase silver vanadium oxide having in the general formula  $x = 0.35$  and  $y = 5.8$ ,  $\gamma$ -phase silver vanadium oxide having in the general formula  $x = 0.80$  and  $y = 5.40$  and  $\epsilon$ -phase silver vanadium oxide having in the general formula  $x = 1.0$  and  $y = 5.5$ , and combinations and mixtures of phases thereof. For a more detailed description of such cathode active materials reference is made to U.S. Patent No. 4,310,609 to Liang et al., which is assigned to the assignee of the present invention and incorporated herein by reference.

[0019] Another preferred composite transition metal oxide cathode active material is copper silver vanadium oxide (CSVO) having the general formula  $Cu_xAg_yV_2O_z$ . This active material includes  $V_2O_5$  wherein  $z \leq 5$  combined with  $Ag_2O$  with silver in either the silver(II), silver(I) or silver(0) oxidation state and  $CuO$  with copper in either the copper(II), copper(I) or copper(0) oxidation state. Thus, the composite cathode active material may be described as a metal oxide-metal oxide-metal oxide, a metal-metal oxide-metal oxide, or a metal-metal-metal oxide and the range of material compositions found for  $Cu_xAg_yV_2O_z$  is preferably about  $0.01 \leq z \leq 6.5$ . Typical forms of CSVO are  $Cu_{0.16}Ag_{0.87}V_2O_z$  with  $z$  being about 5.5 and  $Cu_{0.5}Ag_{0.5}V_2O_z$  with  $z$  being about 5.75. The oxygen content is designated by  $z$  since the exact stoichiometric proportion of oxygen in CSVO can vary depending on whether the cathode material is prepared in an oxidizing atmosphere such as air or oxygen, or in an inert atmosphere such as argon, nitrogen and helium. For a more detailed description of this cathode active material reference is made to U.S. Patent Nos. 5,472,810 to Takeuchi et al. and 5,516,340 to Takeuchi et al., both of which are assigned to the assignee of the present invention and incorporated herein by reference.

[0020] The sandwich cathode design of the present invention further includes a second active material of a relatively high energy density and a relatively low rate capability in comparison to the first cathode active material. The second active material is preferably a carbonaceous compound prepared from carbon and fluorine, which includes graphitic and nongraphitic forms of carbon, such as coke, charcoal or activated carbon. Fluorinated carbon is represented by the formula  $(CF_x)_n$ , wherein  $x$  varies between about 0.1 to 1.9 and preferably between about 0.5 and 1.2, and  $(C_2F)_n$  wherein the  $n$  refers to the number of monomer units which can vary widely.

[0021] In a broader sense, it is contemplated by the scope of the present invention that the first cathode active material is any material which has a relatively lower energy density but a relatively higher rate capability than

the second cathode active material. In addition to silver vanadium oxide and copper silver vanadium oxide,  $V_2O_5$ ,  $MnO_2$ ,  $LiCoO_2$ ,  $LiNiO_2$ ,  $LiMn_2O_4$ ,  $TiS_2$ ,  $Cu_2S$ ,  $FeS$ ,  $FeS_2$ , copper oxide, copper vanadium oxide, and mixtures thereof are useful as the first active material, and in addition to fluorinated carbon,  $Ag_2O$ ,  $Ag_2O_2$ ,  $CuF_2$ ,  $Ag_2CrO_4$ ,  $MnO_2$  and even SVO itself are useful as the second active material.

[0022] Before fabrication into a double screen sandwich electrode for incorporation into an electrochemical cell according to the present invention, the first and second cathode active materials prepared as described above are preferably mixed with a binder material such as a powdered fluoro-polymer, more preferably powdered polytetrafluoroethylene or powdered polyvinylidene fluoride present at about 1 to about 5 weight percent of the cathode mixture. Further, up to about 10 weight percent of a conductive diluent is preferably added to the cathode mixture to improve conductivity. Suitable materials for this purpose include acetylene black, carbon black and/or graphite or a metallic powder such as powdered nickel, aluminum, titanium and stainless steel. The preferred cathode active mixture thus includes a powdered fluoro-polymer binder present at about 3 weight percent, a conductive diluent present at about 3 weight percent and about 94 weight percent of the cathode active material.

[0023] Cathode components for incorporation into an electrochemical cell according to the present invention may be prepared by rolling, spreading or pressing the first and second cathode active materials onto a suitable current collector selected from the group consisting of stainless steel, titanium, tantalum, platinum, gold, aluminum, cobalt nickel alloys, nickel-containing alloys, highly alloyed ferritic stainless steel containing molybdenum and chromium, and nickel-, chromium- and molybdenum-containing alloys. The preferred current collector material is titanium, and most preferably the titanium cathode current collector has a thin layer of graphite/carbon material, iridium, iridium oxide or platinum applied thereto. Cathodes prepared as described above may be in the form of one or more plates operatively associated with at least one or more plates of anode material, or in the form of a strip wound with a corresponding strip of anode material in a structure similar to a "jellyroll".

[0024] In order to prevent internal short circuit conditions, the sandwich cathode is separated from the Group IA, IIA or IIIB anode by a suitable separator material. The separator is of electrically insulative material, and the separator material also is chemically unreactive with the anode and cathode active materials and both chemically unreactive with and insoluble in the electrolyte. In addition, the separator material has a degree of porosity sufficient to allow flow there through of the electrolyte during the electrochemical reaction of the cell. Illustrative separator materials include fabrics woven from fluoropolymeric fibers including polyvinylidene flu-

oride, polyethylenetetrafluoroethylene, and polyethylenetrifluoroethylene used either alone or laminated with a fluoropolymeric microporous film, non-woven glass, polypropylene, polyethylene, glass fiber materials, ceramics, a polytetrafluoroethylene membrane commercially available under the designation ZITEX (Chemplast Inc.), a polypropylene membrane commercially available under the designation CELGARD (Celanese Plastic Company, Inc.) and a membrane commercially available under the designation DEXIGLAS (C.H. Dexter, Div., Dexter Corp.).

[0025] Fig. 3 shows a detailed cross-sectional view of a double screen sandwich cathode electrode assembly 60 including an anode electrode 62 and a sandwich cathode electrode 64 segregated from each other by separator sheets 66. The anode electrode 62 comprises an anode active material 68, such as lithium, contacted to at least one side of an anode current collector 70. The sandwich cathode electrode 64 is the same as the sandwich cathode electrode 34 shown in Fig. 2 and includes spaced apart cathode current collectors 72 and 74 having a first cathode active material 76 sandwiched between them. As with the electrode of Fig. 2, the cathode active material 76 is of relatively high energy density but of a relatively low rate capability. A second cathode active material 78, different than that of the first cathode active material 76, is contacted to the opposite sides of the current collectors 72, 74. The second cathode active material 78 is of a relatively low energy density but of a relatively high rate capability.

[0026] Therefore, one exemplary sandwich cathode electrode design has the following configuration:

SVO/current collector/ $CF_x$ /current collector/SVO

[0027] Another sandwich cathode electrode design has the following configuration:

SVO/current collector/SVO/ $CF_x$ /SVO/current collector/SVO

[0028] The double screen sandwich cathode electrode assembly 60 further includes at least one half double screen sandwich cathode 80. The cathode 80 comprises a cathode current collector 82 having a third cathode active material 76 contacted to one side thereof, and a fourth cathode active material 78 contacted to the other side of the current collector. Preferably, the third cathode active material 76 is of a relatively high energy density but of a relatively low rate capability while the fourth cathode active material 78 is of a relatively low energy density but of a relatively high rate capability. The fourth cathode active material 78 faces the anode active material 68. Preferably, the first and third cathode active materials are the same and the second and fourth cathode active materials are the same.

[0029] An important aspect of the present invention is that the high capacity material having the low rate capability is preferably positioned between two layers of high rate cathode material (either high or low capacities). In other words, the exemplary  $CF_x$  material never directly faces the lithium anode. In addition, the low rate

cathode material must be short circuited with the high rate material, either by direct contact as demonstrated above in the second illustrated configuration, or by parallel connection through the current collectors as in the first illustrated configuration above.

[0030] The sandwich cathode electrode assembly illustrated in the previously described Fig. 2 has the following configuration:

SVO/screen/ $CF_x$ /screen/SVO

[0031] Depending on the number of plates in the cell, the electrode assembly 30 can have  $n$  repeating units of the anode electrode 32 and the cathode electrode 34. As shown in Fig. 2,  $n = 0, 1, 2, 3, 4, 5$ , etc. In this cell stack design, the number of layers for each components is calculated as:

no. of separator layers =  $2(2n + 3)$   
no. of lithium foil layers =  $2(n + 1)$   
no. of anode screens =  $n + 2$   
no. of SVO layers =  $2(n + 1)$   
no. of  $CF_x$  layers =  $n + 1$   
no. of cathode screens =  $2(n + 1)$

[0032] Assuming  $n = 1$  in Fig. 2, there are ten separator layers, four lithium foil layers, three anode current collector screens, four SVO layers, two  $CF_x$  layers and four current collector cathode screens.

[0033] A half double screen sandwich cathode is defined as SVO/screen/ $CF_x$ . In other words, the half double screen sandwich cathode can be thought of as having been provided by cutting a full sandwich cathode electrode in half down the middle of the  $CF_x$  layer. The detailed cross section of a half double screen sandwich cathode is shown in the previously described Fig. 3. In this cell stack design, the number of layers for each components is calculated as:

no. of separator layers =  $2(2n + 3)$   
no. of lithium foil layers =  $2(n + 1)$   
no. of anode screens =  $n + 1$   
no. of SVO layers =  $2(n + 1)$   
no. of  $CF_x$  layers =  $n + 1$   
no. of cathode screens =  $2(n + 1)$

[0034] Assuming  $n = 1$  in Fig. 3, there are ten separator layers, four lithium foil layers, two anode current collector screens, four SVO layers, two  $CF_x$  layers and four cathode current collector screens. Thus, it is apparent that in a comparison of the sandwich cathode electrode design shown in Fig. 2 with the double screen sandwich cathode electrode assembly shown in Fig. 3, there is one less layer of anode current collector screen in the electrode assembly of the present invention. Since the electrode assembly thickness is the sum of the thickness of each component, the fewer the non-active component layers, the more volume for the active components and, consequently, the higher the cell's volumetric capacity. Therefore, the double screen sand-

wich cathode electrode assembly represents an improvement in cell packaging efficiency over that known before. The volumetric energy density of cells having an electrode assembly according to Fig. 3 of the present invention is higher than that of cells having a sandwich cathode electrode assembly, as shown in Fig. 2.

[0035] The electrochemical cell of the present invention further includes a nonaqueous, ionically conductive electrolyte which serves as a medium for migration of ions between the anode and the cathode electrodes during electrochemical reactions of the cell. The electrochemical reaction at the electrodes involves conversion of ions in atomic or molecular forms which migrate from the anode to the cathode. Thus, nonaqueous electrolytes suitable for the present invention are substantially inert to the anode and cathode materials, and they exhibit those physical properties necessary for ionic transport, namely, low viscosity, low surface tension and wettability.

[0036] A suitable electrolyte has an inorganic, ionically conductive salt dissolved in a nonaqueous solvent, and more preferably, the electrolyte includes an ionizable alkali metal salt dissolved in a mixture of aprotic organic solvents comprising a low viscosity solvent and a high permittivity solvent. The inorganic, ionically conductive salt serves as the vehicle for migration of the anode ions to intercalate or react with the cathode active materials. Preferably, the ion forming alkali metal salt is similar to the alkali metal comprising the anode.

[0037] In the case of an anode comprising lithium, the alkali metal salt of the electrolyte is a lithium based salt. Known lithium salts that are useful as a vehicle for transport of alkali metal ions from the anode to the cathode include  $\text{LiPF}_6$ ,  $\text{LiBF}_4$ ,  $\text{LiAsF}_6$ ,  $\text{LiSbF}_6$ ,  $\text{LiClO}_4$ ,  $\text{LiO}_2$ ,  $\text{LiAlCl}_4$ ,  $\text{LiGaCl}_4$ ,  $\text{Li}(\text{SO}_2\text{CF}_3)_3$ ,  $\text{Li}(\text{SO}_2\text{CF}_3)_2$ ,  $\text{LiSCN}$ ,  $\text{LiO}_3\text{SCF}_3$ ,  $\text{LiC}_6\text{F}_5\text{SO}_3$ ,  $\text{LiO}_2\text{CCF}_3$ ,  $\text{LiSO}_6\text{F}$ ,  $\text{LiB}(\text{C}_6\text{H}_5)_4$ ,  $\text{LiCF}_3\text{SO}_3$ , and mixtures thereof.

[0038] Low viscosity solvents useful with the present invention include esters, linear and cyclic ethers and dialkyl carbonates such as tetrahydrofuran (THF), methyl acetate (MA), diglyme, triglyme, tetraglyme, dimethyl carbonate (DMC), 1,2-dimethoxyethane (DME), 1,2-diethoxyethane (DEE), 1-ethoxy,2-methoxyethane (EME), ethyl methyl carbonate, methyl propyl carbonate, ethyl propyl carbonate, diethyl carbonate, dipropyl carbonate, and mixtures thereof, and high permittivity solvents including cyclic carbonates, cyclic esters, cyclic amides and a sulfoxide such as propylene carbonate (PC), ethylene carbonate (EC), butylene carbonate, acetonitrile, dimethyl sulfoxide, dimethyl formamide, dimethyl acetamide,  $\gamma$ -valerolactone,  $\gamma$ -butyrolactone (GBL), N-methyl-pyrrolidinone (NMP) and mixtures thereof. In the present invention, the preferred anode active material is lithium metal and the preferred electrolyte is 0.8M to 1.5M  $\text{LiAsF}_6$  or  $\text{LiPF}_6$  dissolved in a 50:50 mixture, by volume, of propylene carbonate as the preferred high permittivity solvent and 1,2-dimethoxyethane as the preferred low viscosity solvent.

[0039] It is appreciated that various modifications to the inventive concepts described herein may be apparent to those of ordinary skill in the art without departing from the spirit and scope of the present invention as defined by the appended claims.

## Claims

1. An electrochemical cell, which comprises:

- a) a first cathode structure of a first cathode active material having a relatively high energy density but a relatively low rate capability sandwiched between first and second cathode current collectors, and a second cathode active material having a relatively low energy density but a relatively high rate capability contacted to the first and second cathode current collectors opposite the first cathode active material;
- b) a first anode structure of an alkali metal contacted to opposite sides of a first anode current collector, wherein the first anode structure is in electrical association with the second cathode active material contacting the first cathode current collector;
- c) a second cathode structure having a third cathode active material of a relatively high energy density but a relatively low rate capability contacted to one side of a third cathode current collector, and a fourth cathode active material of a relatively low energy density but a relatively high rate capability contacted to the other side of the third cathode current collector, wherein the fourth cathode active material is in electrical association with the first anode structure opposite the second cathode active material contacting the first cathode current collector; and
- d) a nonaqueous electrolyte activating the anode and the cathode.

2. An electrochemical cell according to claim 1 further including a second anode structure of the alkali metal contacted to opposite sides of a second anode current collector, wherein the second anode structure is in electrical association with the second cathode active material contacting the second cathode current collector.

3. An electrochemical cell according to claim 2 further including a third cathode structure having a fifth cathode active material of a relatively high energy density but a relatively low rate capability contacted to one side of a fourth cathode current collector, and a sixth cathode active material of a relatively low energy density but a relatively high rate capability contacted to the other side of the fourth cathode current collector, wherein the sixth cathode active ma-

terial is in electrical association with the second anode structure opposite the second cathode active material contacting the second cathode current collector.

4. An electrochemical cell according to any one of the preceding claims wherein the odd numbered cathode active materials are selected from the group consisting of  $\text{CF}_x$ ,  $\text{Ag}_2\text{O}$ ,  $\text{Ag}_2\text{O}_2$ ,  $\text{CuF}$ ,  $\text{Ag}_2\text{CrO}_4$ ,  $\text{MnO}_2$ , SVO, and mixtures thereof.
5. An electrochemical cell according to any one of the preceding claims wherein the even numbered cathode active materials are selected from the group consisting of SVO, CSVO,  $\text{V}_2\text{O}_5$ ,  $\text{MnO}_2$ ,  $\text{LiCoO}_2$ ,  $\text{LiNiO}_2$ ,  $\text{LiMnO}_2$ ,  $\text{CuO}_2$ , TiS,  $\text{Cu}_2\text{S}$ , FeS,  $\text{FeS}_2$ , copper oxide, copper vanadium oxide, and mixtures thereof.
6. An electrochemical cell according to any one of the preceding claims wherein the odd numbered cathode active materials are  $\text{CF}_x$  and the even numbered cathode active materials are SVO.
7. An electrochemical cell according to any one of the preceding claims wherein the first cathode structure has the configuration: SVO/current collector/ $\text{CF}_x$ /current collector/SVO.
8. An electrochemical cell according to any one of the preceding claims wherein the second and/or the third cathode structure has the configuration:  $\text{CF}_x$ /current collector/SVO.
9. An electrochemical cell according to any one of the preceding claims wherein the cathode structure has the configuration: SVO/current collector/SVO/ $\text{CF}_x$ /SVO/current collector/SVO.
10. An electrochemical cell according to any one of the preceding claims wherein the first, second and third current collectors are selected from the group consisting of stainless steel, titanium, tantalum, platinum, gold, aluminum, cobalt nickel alloys, nickel-containing alloys, highly alloyed ferritic stainless steel containing molybdenum and chromium, and nickel-, chromium-, and molybdenum-containing alloys.
11. An electrochemical cell according to any one of the preceding claims wherein the first, second and third current collectors are titanium having a coating selected from the group consisting of graphite/carbon material, iridium, iridium oxide and platinum provided thereon.
12. An electrochemical cell according to any one of the preceding claims wherein the anode is lithium, the first and third cathode active materials are  $\text{CF}_x$ , the second and fourth cathode active materials are SVO and the first, second and third current collectors are titanium.
13. An electrochemical cell according to any one of the preceding claims wherein the electrolyte has a first solvent selected from an ester, a linear ether, a cyclic ether, a dialkyl carbonate, and mixtures thereof, and a second solvent selected from a cyclic carbonate, a cyclic ester, a cyclic amide, and mixtures thereof.
14. An electrochemical cell according to claim 13 wherein the first solvent is selected from the group consisting of tetrahydrofuran (THF), methyl acetate (MA), diglyme, triglyme, tetraglyme, dimethyl carbonate (DMC), 1,2-dimethoxyethane (DME), 1,2-diethoxyethane (DEE), 1-ethoxy, 2-methoxyethane (EME), ethyl methyl carbonate, methyl propyl carbonate, ethyl propyl carbonate, diethyl carbonate, dipropyl carbonate, and mixtures thereof, and the second solvent is selected from the group consisting of propylene carbonate (PC), ethylene carbonate (EC), butylene carbonate, acetonitrile, dimethyl sulfoxide, dimethyl formamide, dimethyl acetamide,  $\gamma$ -valerolactone,  $\gamma$ -butyrolactone (GBL), N-methylpyrrolidinone (NMP), and mixtures thereof.
15. An electrochemical cell according to any one of the preceding claims including a lithium salt selected from the group consisting of  $\text{LiPF}_6$ ,  $\text{LiBF}_4$ ,  $\text{LiAsF}_6$ ,  $\text{LiSbF}_6$ ,  $\text{LiClO}_4$ ,  $\text{LiO}_2$ ,  $\text{LiAlCl}_4$ ,  $\text{LiGaCl}_4$ ,  $\text{LiC}(\text{SO}_2\text{CF}_3)_3$ ,  $\text{LiN}(\text{SO}_2\text{CF}_3)_2$ ,  $\text{LiSCN}$ ,  $\text{LiO}_3\text{SCF}_3$ ,  $\text{LiC}_6\text{F}_5\text{SO}_3$ ,  $\text{LiO}_2\text{CCF}_3$ ,  $\text{LiSO}_6\text{F}$ ,  $\text{LiB}(\text{C}_6\text{H}_5)_4$ ,  $\text{LiCF}_3\text{SO}_3$ , and mixtures thereof.
16. An electrochemical cell according to any one of the preceding claims wherein the electrolyte is 0.8M to 1.5M  $\text{LiAsF}_6$  or  $\text{LiPF}_6$  dissolved in a 50:50 mixture, by volume, of propylene carbonate as the first solvent and 1,2-dimethoxyethane as the second solvent.
17. The electrochemical cell according to claim 1 wherein the anode is lithium and the cathode has the configuration: SVO/current collector/ $\text{Ag}_2\text{O}$ , with the SVO facing the lithium anode.
18. A method for powering an implantable medical device, comprising the steps of:
  - a) providing the medical device;
  - b) providing an electrochemical cell according to any one of the preceding claims comprising the steps of
    - i) providing an anode of an alkali metal;

- ii) providing a first cathode structure of a first cathode active material having a relatively high energy density but a relatively low rate capability sandwiched between first and second cathode current collectors, and a second cathode active material having a relatively low energy density but a relatively high rate capability contacted to the first and second cathode current collectors opposite the first cathode active material;
- iii) providing a first anode structure of an alkali metal contacted to opposite sides of a first anode current collector, wherein the first anode structure is in electrical association with the second cathode active material contacting the first cathode current collector;
- iv) providing a second cathode structure having a third cathode active material of a relatively high energy density but a relatively low rate capability contacted to one side of a third cathode current collector, and providing a fourth cathode active material of a relatively low energy density but a relatively high rate capability contacted to the other side of the third cathode current collector, wherein the fourth cathode active material is in electrical association with the first anode structure opposite the second cathode active material contacting the first cathode current collector; and
- v) activating the anode and cathode with a nonaqueous electrolyte; and
- c) electrically connecting the electrochemical cell to the medical device.
19. A method according to claim 18 including selecting the first and third cathode active materials from the group consisting of  $\text{CF}_x$ ,  $\text{Ag}_2\text{O}$ ,  $\text{Ag}_2\text{O}_2$ ,  $\text{CuF}$ ,  $\text{Ag}_2\text{CrO}_4$ ,  $\text{MnO}_2$ , SVO, and mixtures thereof.
20. A method according to claim 18 or 19 including selecting the second and fourth cathode active materials from the group consisting of SVO, CSVO,  $\text{V}_2\text{O}_5$ ,  $\text{MnO}_2$ ,  $\text{LiCoO}_2$ ,  $\text{LiNiO}_2$ ,  $\text{LiMnO}_2$ ,  $\text{CuO}_2$ , TIS,  $\text{Cu}_2\text{S}$ ,  $\text{FeS}$ ,  $\text{FeS}_2$ , copper oxide, copper vanadium oxide, and mixtures thereof.
21. A method according to any one of claims 18 to 20 including providing the first cathode structure having the configuration: SVO/current collector/ $\text{CF}_x$ /current collector/SVO.
22. A method according to any one of claims 18 to 21 including providing the second cathode structure having the configuration:  $\text{CF}_x$ /current collector/SVO.



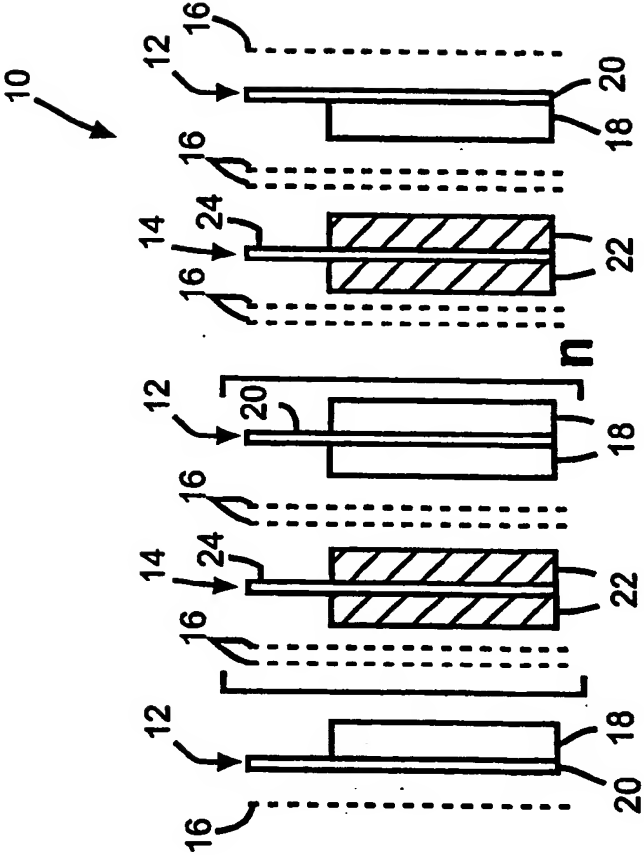


FIG. 1  
(PRIOR ART)

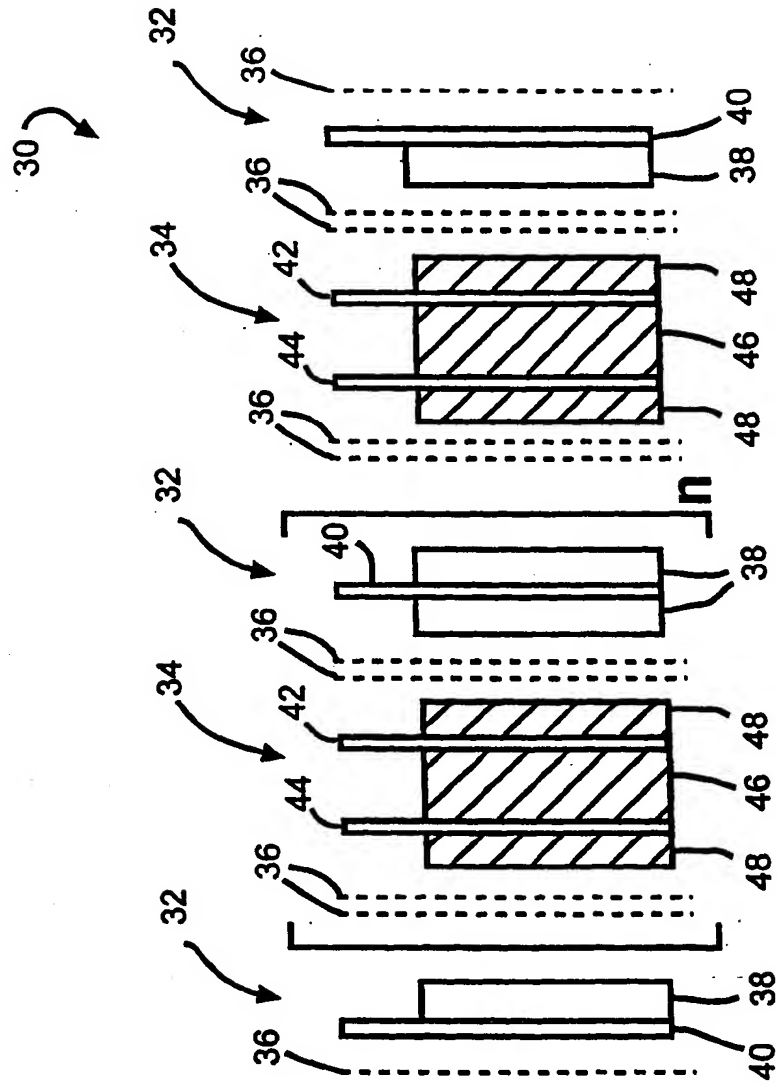
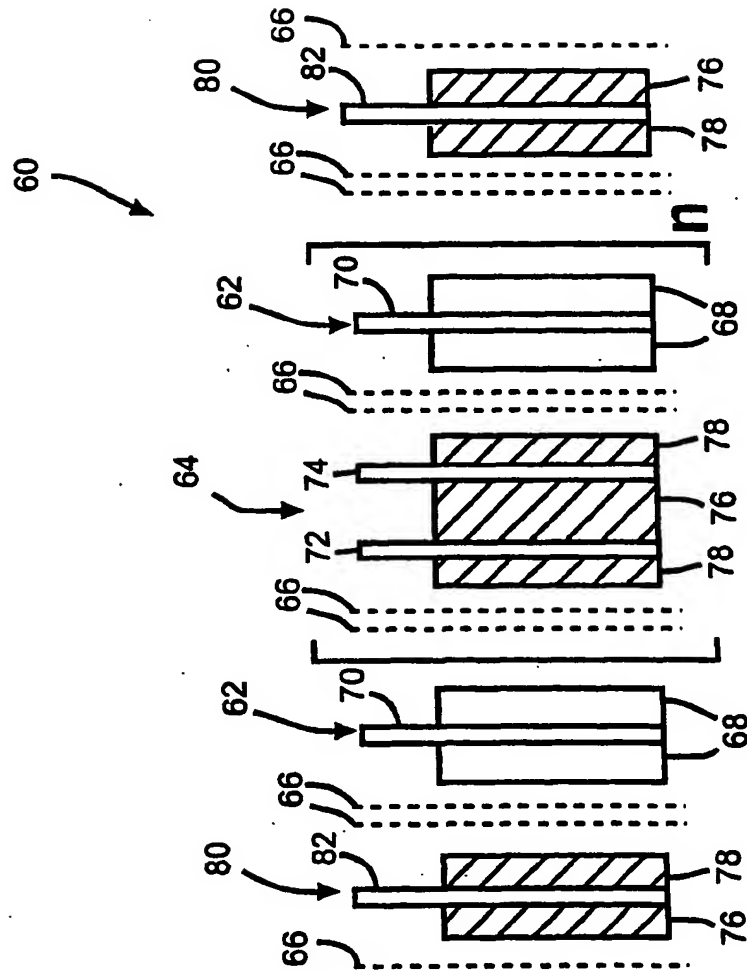


FIG. 2



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**(54) Efficient cell stack for cells with double screen sandwich cathodes**

(57) The present invention improves the performance of lithium electrochemical cells by providing a new electrode assembly based on a sandwich cathode design, but termed a double screen sandwich cathode electrode design (60). In particular, the present invention uses sandwich cathode electrodes (64) which are,

in turn, sandwiched between two half double screen sandwich cathode electrodes (80), either in a prismatic plate or serpentine-like electrode assembly. In a jellyroll electrode assembly, the cell is provided in a case-positive design and the outside round of the electrode assembly is a half double screen sandwich cathode electrode.

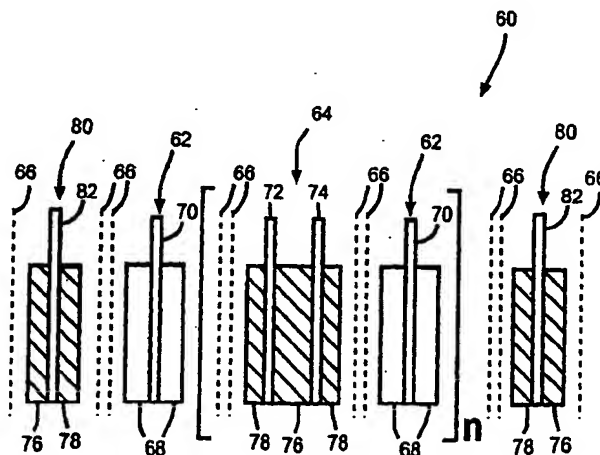


FIG. 3



European Patent  
Office

# PARTIAL EUROPEAN SEARCH REPORT

Application Number

which under Rule 45 of the European Patent Convention shall be considered, for the purposes of subsequent proceedings, as the European search report

EP 01 30 4355

DOCUMENTS CONSIDERED TO BE RELEVANT			
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A	EP 0 689 256 A (GREATBATCH W LTD) 27 December 1995 (1995-12-27) * page 3, line 43 - line 56 * * page 5, line 9 - line 17 * * page 5, line 29 - line 37 * * examples 1-3 * * claims 1,9,10,12,18,21 * ---	1-22	
A	EP 0 532 313 A (GREATBATCH W LTD) 17 March 1993 (1993-03-17) * column 6, line 30 - column 7, line 33 * * claims 1,7,8,10 * -----	1-22	
			TECHNICAL FIELDS SEARCHED (In.CI.7)
			H01M
INCOMPLETE SEARCH			
<p>The Search Division considers that the present application, or one or more of its claims, does/do not comply with the EPC to such an extent that a meaningful search into the state of the art cannot be carried out, or can only be carried out partially, for these claims.</p> <p>Claims searched completely :</p> <p>Claims searched incompletely :</p> <p>Claims not searched :</p> <p>Reason for the limitation of the search:</p> <p>see sheet C</p>			
Place of search		Date of completion of the search	Examiner
THE HAGUE		12 March 2003	Métais, S
CATEGORY OF CITED DOCUMENTS			
<p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03 02 (P04C07)



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INCOMPLETE SEARCH  
SHEET C

Application Number  
EP 01 30 4355

Claim(s) searched incompletely:  
1-22

Reason for the limitation of the search:

Present claims 1, 3 and 18 relate to a cathode active material defined by reference to a desirable characteristic or property, namely a low energy density but a relatively high rate capability or a high energy density but a relatively low rate capability.

The claims cover all products having this characteristic or property, whereas the application provides support within the meaning of Article 84 EPC and/or disclosure within the meaning of Article 83 EPC for only a very limited number of such products. In the present case, the claims so lack support, and the application so lacks disclosure, that a meaningful search over the whole of the claimed scope is impossible. Independent of the above reasoning, the claims also lack clarity (Article 84 EPC). An attempt is made to define the product by reference to a result to be achieved. Again, this lack of clarity in the present case is such as to render a meaningful search over the whole of the claimed scope impossible.

Moreover, present claims 4, 5, 19 and 20 relate to an extremely large number of possible cathode active material. Support within the meaning of Article 84 EPC and/or disclosure within the meaning of Article 83 EPC is to be found, however, for only a very small proportion of the cathode active material claimed. In the present case, the claims so lack support, and the application so lacks disclosure, that a meaningful search over the whole of the claimed scope is impossible. Consequently, the search has been carried out for those parts of the claims which appear to be clear, supported and disclosed, namely those parts relating to the electrochemical cell with the cathode active material having the composition of claim 6 and of the description, page 8, line 1 to page 9, line 24 and the cathode structure of the configuration of claims 7 to 9 and 21, 22.

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 01 30 4355

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
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12-03-2003

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82